# **DIGITAL X-RAY BUGGY**



JIME DXE:13

# XB:1 DIGITAL X-RAY BUGGY

SINGLE WALL SINGLE IMAGE (SWSI) + DOUBLE WALL SINGLE IMAGE (DWSI) OPERATION

JME would like to present our newest product, the DXB:1 Digital X-Ray Buggy; designed to produce high-quality panoramic digital radiographs of circumferential welds in applications such as new pipelines. As a versatile and configurable system, it can also be utilised for use in various non-pipeline applications, such as the inspection of tank walls or other ferrous metal structures.

This digital system is a replacement for traditional film radiography; so no more chemical processing, dark rooms, or flaws associated with conventional radiography. The DXB includes a high-definition digital panel for instant verification of image quality and system settings. Images are digitally stored, preventing the need for film storage and enabling a permanent record to be saved within the control tablet. These can be backed up via USB or using a Network connection, allowing the images to be sent to an off-site Radiographer seconds from acquisition.

JME's **DXB** system also communicates and integrates with our entire **CR2** Pipeline Crawler Range. This allows 2-way communication between the Pipeline Crawler and **XB**, giving configuration of key crawler parameters from the DXB control tablet. This integration also allows commencement of inspection with the push of a single button. The DXB operator is able to control, adjust and view the status of the CR2 crawler at all times during an inspection task.

With a rapid magnetic deployment system, the DXB:1 can be positioned by a single person in less than a minute. The system is attached using permanent magnets, meaning in the event of a loss of power the unit will remain firmly attached to the pipe. This quick and efficient deployment dramatically increases productivity on-site. There is no need for welding bands to be deployed and relocated between each inspection which again greatly improves efficiency on-site.

### **DXB:1 SYSTEM FEATURES**

- Deployed in seconds, no welding bands required
- Wireless, No Cable Management
- Allows for 'Cloud-Based' image inspection
- Fully integrated with Crawler operation
- One-Touch Inspection
- Comprehensive safety interlocks
- Digital storage of images locally or web-based



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EST. 1986

### **TECHNICAL SPECIFICATIONS**

### **OVERALL SYSTEM SPECIFICATIONS**

**Buggy width** 220 mm Min. pipeline diameter 10" (254mm)

Average scan speed 15 mm/s (including imaging time and movement between images)\*

Required Radial clearance > 205mm from pipe surface

from pipe surface

Image quality class B acc. ISO19232-5, ISO 10893-7, ISO 17636-2 Image quality

DICONDE compliant data export, via network or USB Image format Buggy, Detector and Battery - < 44.1 lbs (< 20Kg) System weight

Overall Package Kit 2 Cases - 690(L) x 530(W) x 290(H) Dimensions (mm)

Manually positioned directly onto pipe cut Positioning

back with no bands

-20°C to +60°C Operating temperature

**Power consumption** < 50W

Up to 300kV Imaging X-Ray energy

Capacity 500+ Images @ 36" pipe (+USB Drive Storage) Internal image storage

\* DEPENDING UPON PIPE SCHEDULE

**DXB SYSTEM IS SUPPLIED IN 2 RUGGED FLIGHT CASES** 

### **IMAGING**

Resolution 100 μm CMOS Technology

Image stitching Uses image feature matching algorithm

### CONTROL TABLET SPECIFICATIONS

Display 10.1" 10-point capacitive multi touch screen, LED

backlit for daylight visibility + Waterproof digitizer

pen for improved ease of use

Certification MIL-STD-810G certified

IP65 certified sealed all-weather design

Li-ion 11.1 V, 4200 mAh - Comes with 2 battery types Power option

269(L) x 188(W) x 20(H) Dimensions (mm)

2.4 lbs (1.09Ka) Weight Operating system Windows® 10 Pro

### **BUGGY POWER OPTIONS**

**Battery Specifications** (DeWalt FLEXVOLT)

18/54V (6/2Ah) 18/54V (9/3Ah) Available upon request

18/54V (12/4Ah) = 125 shots\* (18" Pipe)

\*Average shots - dependent upon system settings

### **CONTROL SOFTWARE**

**User Interface** Touch-screen use within user interface to improve user

> functionality. Image viewing functions for on-site checking of acquired images prior to formal

interpretation.

Image acquisition Automatic acquisition process, controlled by user

Crawler control Full crawler control integration, to synchronise crawler

operations and image acquisition

Additional functionality Software includes functionality from the JME CR2

handset for Pipeline Crawler and X-Ray source control

Image control Acquired images are stitched together

within the control software

Image ID All images are tagged with GPS co-ordinates

All specifications correct at time of printing - Please check for alterations before purchase



### **DXB SOFTWARE SUITE**

The DXB Software Suite allows for real-time X-Ray image acquisition, along with viewing, image processing and archiving of images. The Pipeline Crawler and X-Ray source settings can be controlled directly from within the software without the need for other control devices. X-Ray images are stored in DICONDE data format and saved to the current project, along with any additional photographs, notes, inspection date, time and GPS co-ordinates. Using the JME stitching algorithm, a single image can be viewed in real-time, with the full weld stitched upon completion of the weld acquisition.



Project settings, DXB Control and basic image manipulation can be controlled directly from the control tablet

# SALES AND MANUFACTURING +44 **(0)1502 500969 -** sales@jme.co.uk









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